SIAN

Page 1

September 14, 2010 2:59:06 PM Item ID: D412-758-015 Accept Setup Start **Revision ID:** Stop Item Name: GPSMAP Top Mounted GPS Receiver Gimbal Mount **Start Date:** 9/14/10 Start Qty: 1.00 **Cust Item ID:** Required Date: 9/15/10 Req'd Qty: 1.00 **Customer:** Reference: Start Run Approvals: Process Plan: Tooling: Date: Date: Stop QC: Date: SPC (Y/N): Date: Operation Sequence ID/ Reject Set Up/ Tool ID Tool # Plan Accept Reject Insp. Work Center ID Description Qty Stamp Code Qty Number **Run Hours** Draw Nbr **Revision Nbr** IIN-D412-758 C 100 0.00 DOCUMENT CONTROL DC 0.00 Memo Document Control Photocopy bluefile & type labels per PPP412-758-015 CHG001 110 Pick Kit 0.00 Packaging 0.00 Memo ~ Packaging A pede show 115 QC4- 100% Inspect kits for completeness 0.00 QC 0.00 Memo Quality Control

Page 2

September 14, 2010 2:59:07 PM

Item ID:

D412-758-015

Accept



Setup Start



**Revision ID:** 

Item Name:

Required Date: 9/15/10

GPSMAP Top Mounted GPS Receiver Gimbal Mount

**Start Date:** 

9/14/10

Start Oty: 1.00

Req'd Qty: 1.00



**Cust Item ID:** 

**Customer:** 

Reference:

**Approvals:** 

QC:

**Process Plan:** 

Date:

**Tooling:** 

Date:

Date:

Date:

Start

Stop

Stop



Sequence ID/

**Work Center ID** 

Operation **Description** 

Set Up/ **Run Hours** 

0.00

SPC (Y/N):

**Tool ID** 

Tool # Plan Code

Reject Accept Qty **Qty** 

Run

Reject Number

lnsp. Stamp

120

Packaging

Packaging

Packaging

Identify and pack for shipping as per PPP D412-758-015 Location:

PPP Rev:

130

QC21- Final Inspection - Work Order Release

0.00



Quality Control

Memo

0.00

FORTRADESHOW)
Ollowsky

mx 9-16

# **Picklist Print**

September 14, 2010 2:59:02 PM

Work Order ID: 62025

Parent Item:

**Comments:** 

D412-758-015

Parent Item Name: GPSMAP Top Mounted GPS Receiver Gimbal Mount



**Start Date:** 9/14/10

Start Qty: 1.00

Required Date: 9/15/10

Date

Issued

Required Qty: 1.00

IPP rev:A 10.06.21 new issue DD verified by:EC

		•											
	Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	I
/ >	D3531-041  Bracket Assembly		Manufactured	No			110	Each	0.0000	.1	B62	026	
	D2464		Manufactured	No			110	f	139.4934	1.05	1.10526 B18	3 530	
7	cut qty of 2 at 6.6" as per dwg	•	upper l		<u>Location</u> ST402	48173	<u>Loc</u> 9 139. 139.	4934	Loc Code	<u>(</u>	48173	<u>.</u>	
7	kit*** D3525-1. •		Manufactured	No			110	Each	7.0000		بالعاب		
	<b>.</b> €				Location ST068	35026	<u>Loc </u>	<u>Otv</u> 7 7	Loc Code	- •		_	
י	D3645-1  Washer	III	Manufactured	No			110	Each	132.0000	4	10/9/14	- S	
					<u>Location</u> ST076	35004 35025	<u>Loc</u>	Oty 132 34 98	Loc Code	-	4	_	

10/9/16 5

Status

September 14, 2010 2:59:03 PM

Work Order ID: 62025

Parent Item:

D412-758-015



Location

ST325

Parent Item Name: GPSMAP Top Mounted GPS Receiver Gimbal Mount

Purchased

**Start Date: 9/14/10** 

Required Date: 9/15/10

Start Qty: 1.00

Required Qty: 1.00



Screw

Purchased	No

110

Loc Qty

Each

426.0000

AN960JD6	ς.	

NAS1149DN632 Purchased

No

No

No 1

426 113359 26 115016 200 115371 200 110 Each

525.0000

Loc Code



Location	<u>Loc Oty</u> <u>Loc</u>				
ST347		525			
104537		525			
	110	Each	16.0000		



M115627 10/9/1484



Washer

Location	<u>n</u>	Loc	Loc Qty			
ST			6			
	107715		6			
ST335			10			
	105792		10			
		110	Each	110.0000		



•	
	NIa

Nut

MS21042L06

<b>Location</b>	Loc Qty	Loc Code
ST300	110	
114330	1	
114494	9	
115108	100	

 4	-
 7	

September 14, 2010 2:59:03 PM

Work Order ID: 62025

Parent Item:

D412-758-015



Parent Item Name: GPSMAP Top Mounted GPS Receiver Gimbal Mount

Purchased

**Start Date: 9/14/10** 

Required Date: 9/15/10

Start Qty: 1.00

Required Qty: 1.00



Screw	

No

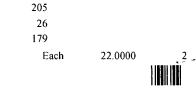
No

Purchased

Location Loc Qty ST288 205 102147 26 103915 179 110 Each

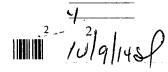
110

Each



205.0000

Loc Code

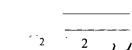


`							
	•		 				

Socket Arm, 1.75

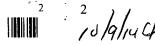
RAM-B-201U-A

<b>Location</b>	Loc Oty	Loc Code
ST	2	
114998	2	
ST396	20	
115296	20	
	110 Eac	ch 22.0000



RAM-B-202U

Round Plate Mount, Single 1" Ball



RAM-B-217U

Purchased No

Location	Loc	<u>Oty</u>	Loc Code
ST		2	
114998		2	
ST396		20	
115296		20	
	110	Each	11.0000

Round	Plate	Mount,	Dual	1" B	all

Location	Loc Qty	Loc Code
ST396	11	
115052	1	
115296	10	

## **Picklist Print**

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September 14, 2010 2:59:04 PM

Work Order ID: 62025

Parent Item:

D412-758-015

Parent Item Name: GPSMAP Top Mounted GPS Receiver Gimbal Mount

Purchased

No

**Start Date: 9/14/10** 

Required Date: 9/15/10

Start Qty: 1.00

Required Qty: 1.00

MS21042L3

<u>Location</u>	Loc Qty
ST300	2059
114523	109
114784	1950

110

Each

Loc Code

2,059.000

# REFERENCE ON

#### DART AEROSPACE LTD.

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## 5.0 PARTS LIST

QTY -011	QTY -013	QTY -015	Part Number	Description
Х	<u> </u>		D412-758-011	Bottom Mounted GPS Receiver Gimbal Mount
	х		D412-758-013	Top Mounted GPS Receiver Gimbal Mount
		X	D412-758-015	GPSMAP Top Mounted GPS Receiver Gimbal Mount
		<del>  ^ </del>		
1			D3514-041	Bottom Mounted Gimbal Assembly
	1		D3514-043	Top Mounted Gimbal Assembly
		1	D3531-041 が	Bracket Assy.
	2	2	D2464-0066	Neoprene Seal
1	1	٦ 1	D3525-1	Placard
1			D3527-1	Support Arm
1			D3530-1	Base Plate
1			D3530-3	Mounting Plate
1	1		D3534-1-	Doubler
	4	4	D3645-1*	Washer ·
	4	7.1	AN525-10R7	Screw
3			AN526-632R7	Screw (or MS35206-229)
3		r-4	AN960JD6 .	Washer
2	4	7	AN960JD10	Washer
3		4	MS21042L06 /	Nut
1		٠3	MS21042L3 .	Nut
4	4	, -	MS24693-S27	Screw
1			MS27039-1-09	Screw
		14	MS24693-S29	Screw
		•		
		2	RAM-B-201U-A	Socket Arm, 1.75"
		:2	RAM-B-202U 1	Round Plate Mount, Single 1" Ball
		1	RAM-B-217U	Round Plate Mount, Dual 1" Ball
			•	